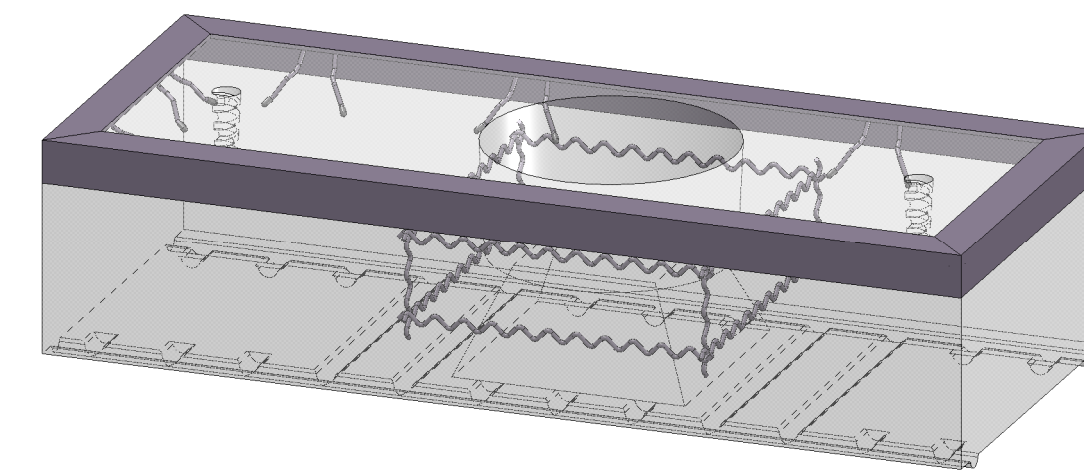
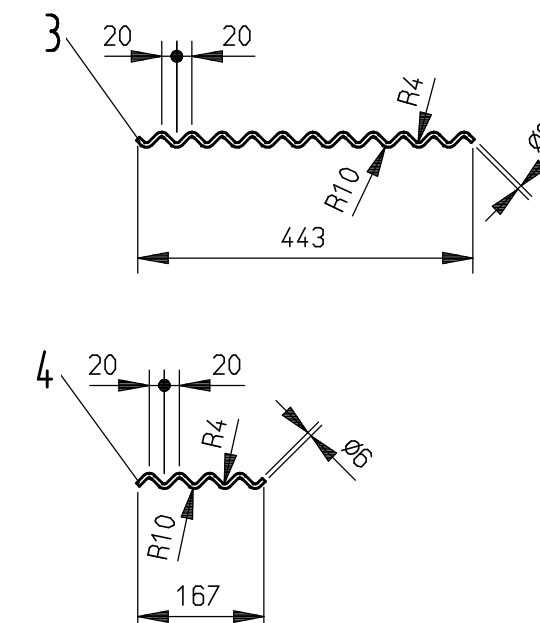
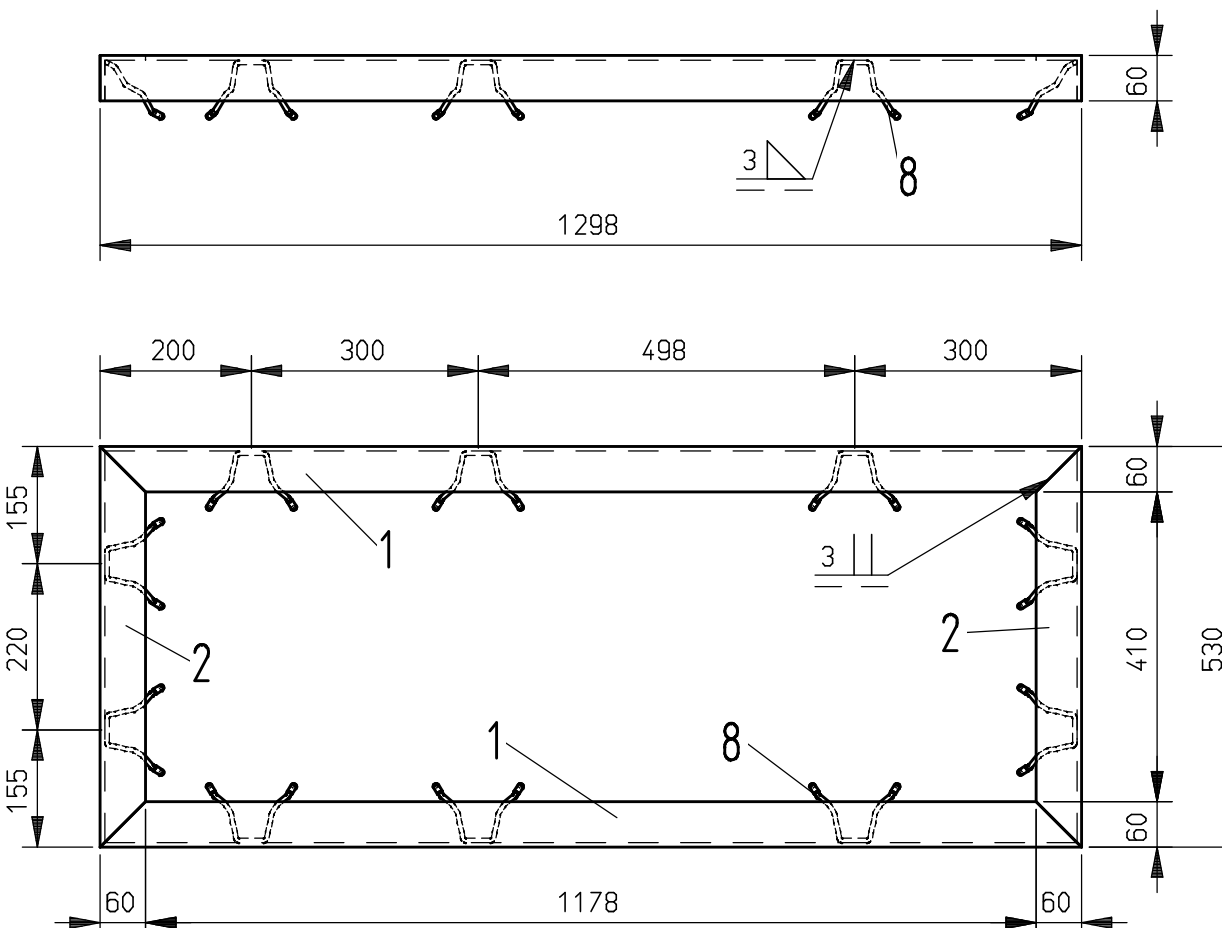


STEEL FRAME



CARBON STEEL (ST) (Ident.050259):	19,66kg
HEAT RESIST. STEEL 1.4841 (AISI 310(314)) (Ident.050255):	1,18kg

[illegible]

REFERENCE DRAWINGS

DRAWING NO.	TITLE
ZN-241521	TOP BLOCK ARRANGEMENT
T_1001	REFRACTORY MATERIAL SPECIFICATION
T_1002	REFRACTORY ASSEMBLY SPECIFICATION

NOTES

- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED
- TOP SURFACE OF TOP BLOCKS TO BE ROUGH-TEXTURED TO PREVENT SLIPPAGE
- FINAL QUANTITY OF LIFTING ANCHORS SEE BOM_1003 - TOP BLOCKS
- ALL PITGAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.

Wenn nicht anders angegeben, ist die Arbeits- vorbereitung und Durchführung der Schweiß- prozesse vom Lieferanten zu bestimmen. Unless otherwise stated, the work preparation and execution of the welding must be determined by the supplier.	I = spare part J = provided to J = job site S = supplier						
		b		Issued for construction		Daeumler	
		Ind./Ind.		Änderung nur über CAD/modification only via CAD			
						05.12.2024	
		Datum/date		Name/name		Name/name	
		Erstellt / created		25.06.2024		Ringer	
		10-freig. / 10-release		05.12.2024		Daeumler	
		Fig.freig. / prod.release		05.12.2024		Daeumler	
		Maßstab Scale		Benennung/designation		Zchng.Nr./dwg-no. ZN-235613	
		1:10		Topblock – Heizwand A1		Teile-Nr./part-no. TN-159908 index b A2	
						Bemerkung/remark	
						Ursprung/origin	
						Blatt/page	